

A stylized landscape illustration. The sky is a light blue-grey gradient. Three white, fluffy clouds are suspended by thin white lines. A bright yellow sun is positioned in the upper right, partially obscured by a cloud. The ground consists of rolling green hills in various shades of green, with a dark grey foreground. Several stylized trees with green foliage and brown trunks are scattered across the hills. The overall aesthetic is clean and modern.

# PRODUCT PORTFOLIO



# Pelliconi

Founded in Bologna (Italy) in 1939 as “Ditta Angelo Pelliconi” (DAP), specialized in the production of crown corks, Pelliconi is now a world leader in the field of packaging for the Food & Beverage industry.

Pelliconi is continuously expanding its business. Today it has five production plants spread over 4 continents: two in Italy, in Ozzano dell'Emilia (Bologna) and in Atessa (Chieti); one in Cairo (Egypt); one in the United States, in Orlando (Florida); the most recent site was inaugurated in 2016 in Suzhou (China). There are also five international commercial branches, thanks to which Pelliconi has created a vast sales and distribution network allowing the group to become one of the largest producers and exporters of closures worldwide.

Pelliconi currently has an annual production capacity of over 30 billion caps and employs more than 500 people worldwide, with a total revenue of about 150 million euros.



# Key Numbers

5

MANUFACTURING PLANTS IN 4 CONTINENTS

5

COMMERCIAL OFFICES AND BRANCHES

approx.

30

BILLION CLOSURES PRODUCED ANNUALLY

approx.

153

MILLION TURNOVER € /YEAR

more than

500

EMPLOYEES

more than

700

CUSTOMERS WORLDWIDE

# Crown Cork

Pelliconi 26-29 mm crown corks represent the ideal solution for glass, plastic and aluminium bottles with any type of beverage (water, beer, wine or soft drinks).

They are available both in the traditional pry-off version and the twist-off version, and can be manufactured with a wide array of materials for special requirements, including beverages that require a sterilization process. They can be customized both externally and internally with offset printing and are also available in promotional versions, so they can be used for competitions via the inclusion of ink-jet-printed unique alpha-numeric internal codes or laser-printed, unique alpha-numeric/graphic internal codes. The special "Embossed" version allows to align offset-printed logos and images with debossed designs that give the cap a visual and tactile 3D effect. The crown corks with wider diameter for standard 29 mm opening are available both in steel and aluminium, with "in-shell" and "out-shell" (opercule and bidule) liners. They are compatible with a wide range of beverages, but they are especially used for wine-production (storage/aging of champagne and sparkling wines).



# Smart Crown

The Smart Crown is a crown cork produced with 0.18 mm-gauge steel which maintains all the characteristics and performances of standard crowns, and is 100% compatible with standard crowning equipment.

By reducing the quantity of steel used, Pelliconi has succeeded in considerably decreasing the environmental impact of the production process compared to standard crowns: 15% less CO<sub>2</sub> emissions, lower energy consumption during production and greater optimization of packaging and logistics.

All the characteristics of customization with internal and external offset printing and the possibility of producing promotional caps remain unchanged. The reduced environmental impact and complete interchangeability with standard caps make Smart Crown a “green” and eco-friendly cap.



# Flower Cap

Flower cap is a new closure for 26 mm pry-off bottles; its key advantages compared to crown corks are its smooth design and soft feel, due to the rolled bead at its base which prevents direct contact between the steel cut-edge and the bottle neck, and removes any sharp edges. It is made from downgauged steel and is therefore a perfect choice from a sustainability perspective. Due to the absence of knurling, it offers a much greater surface for branding, with printing on the side wall being visible and undistorted to a depth much greater than that of standard crowns. Flower cap can be applied on bottles by means of a traditional capping machine, installing a conversion kit properly developed by Pelliconi, and opened with standard bottle openers.



# Maxi P-26 / Ring pull cap

The Maxi P-26 pull cap is an aluminium closure for bottles that ensures optimal sealing and excellent beverage preservation exactly like traditional crown corks. The added value is that it can be opened without the use of any tools, thanks to the ergonomic plastic pull ring that makes it easier to open, increasing customer convenience. This aluminium closure can be used on both glass and aluminium bottles and is suitable for the majority of bottled beverages like beer, energy and soft drinks. Maxi P-26 can be customized with internal and external offset printing and it is also available in a promotional version, so that it can be used for competitions via the inclusion of laser-printed unique alphanumeric/graphic internal codes. Once it has been opened, it is impossible to use a second time, therefore the possibility of tampering is eliminated.





# MaxiSmart

MaxiSmart is the new version of the Aluminium ring pull cap, easier and faster to open. The new dedicated liner profile is lighter than the standard one and the new internal score profile ensures a reduced opening effort and prevents score damage during capping. Unlike Maxi P-26, the liner remains attached to the top panel of the cap after opening, providing protection for the cut edge and helping to prevent incorrect openings if not handled in the recommended way by consumers. MaxiSmart is available in 0.18 and 0.21 mm gauge aluminium.



# Aluminium Cap / ROPP

The single-use Aluminium ROPP caps for plastic, Aluminium and glass bottles ensure optimal sealing and excellent preservation of beverages, both sparkling and still.

The shell has external knurling making it easy to open; a pilfer-proof band helps avoiding tampering by providing visual evidence of when a bottle has been opened.

The caps are available with two pilfer bands: the "drop-band" for one-way bottles and "split band" for returnable bottles. There are two types of liner, PVC Plastisol or PVC-free, both suitable for water, beer and soft and energy drinks. The caps can be customized both externally and internally with offset printing and are also available in a promotional version, so that they can be used for competitions via the inclusion of unique alpha-numeric ink-jet-printed internal codes.

A special version is available for beverages that require a sterilization process.



# Plastic Cap

The 28 mm single-use plastic screw caps for PET bottles with PC01881 type finish ensure optimal sealing for carbonated beverages. These caps are organoleptically neutral and can be used on all types of beverages including water, but their primary purpose is to seal carbonated soft drinks. Pelliconi plastic caps are submitted to strict quality controls and manufactured in conformity with the major international regulations regarding materials intended for contact with food.



# SoPure (PT51)

SoPure (PT51), is the first PVC-free BPA-NI (Bisphenol A Non-Intent) Press On-Twist Off closure, and is primarily targeting baby food applications. Standard PVC liners contain plasticizers and other additives that can migrate into foodstuffs, and are potentially harmful to the human body; SoPure (PT51), thanks to the new liner compound, which is free of both plasticizers and PVC, minimizes the migration of such potentially harmful substances into packaged foods. Available with a diameter of 51 mm, it is suitable for hot filling and compatible with both pasteurization and sterilization processes.



# Promo caps

Pelliconi closures can be manufactured with a variety of decorations, printings and internal codes, both alpha-numeric and graphic, to satisfy every type of contest or promotional activities. The codes can be printed with different techniques - offset, ink-jet or laser printings - and with customized layouts based on the customer's needs. The management of competitions, guaranteed by Pelliconi's expertise, is carried out with the most innovative software, ensuring the generation of unique and unrepeatable codes, and safeguarding the particularities of different languages.



# Sustainability | Ethical code

Pelliconi is committed to sustainability, to pursue an economic development compatible with environmental, ethical and social balance. In collaboration with the stakeholders, the company works actively to preserve the quality and quantity of non-renewable natural resources and reduce the environmental impacts of its business activities, in order to strike a balance between economic development and preservation of the environment for future generations.

Pelliconi provides a safe working environment and adopts the best production practices for safeguarding the employees' physical and psychological wellbeing. In the spirit of transparent reporting of its sustainability performance and projects, from 2012 onwards Pelliconi has published its official annual Sustainability Report, certified in compliance with the GRI standard. An electronic version of the most recent issue is available for download on Pelliconi's website.

Pelliconi is an ethical company, which takes care of the health and the wellbeing of its employees and of the inhabitants of the territories in which it operates. For this reason, a contribution is made every year to scientific research and for the support of social, cultural and artistic activities, with the aim of giving back to the local community.





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